

Engineering Notebook

Chilco™

Vincent Childress

March 7 - _____

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ACTIVITY TITLE & PROJECT PAGE

DATE:

WITNESS:

PROJECT: IRRIGATION

ACTIVITY: IDENTIFICATION OF NEED

IRRIGATE 500 TREES W/1 GAL. OF WATER EACH.

COMMUNITY OWNED OLIVE GROVE.

GOVERNMENT GRANT PROVIDES UP TO \$45,000 FOR
CONSTRUCTION WATER TOWER SUPPORT STRUCTURE ONLY.
LEFTOVER FUNDS MUST BE RETURNED.

COMMUNITY PAYS WORKER'S WAGE

WATERING W/BUCKETS IS NOT WORKING.

COMMUNITY WANTS TO USE A TANK IN THE SOLUTION BECAUSE IT
CAN BE USED FOR WATER STORAGE WHEN NO IRRIGATION IS
NEEDED.

DATE:

WITNESS:

ACTIVITY: DEFINITION OF THE PROBLEM

CRITERIA: WATER 500 TREES; 1 GAL./TREE
 HOSE MUST REACH 500 m
 HOST MUST BE FLEXIBLE
 OPTIMIZE FOR COST

USE "APPROPRIATE TECHNOLOGY" THAT IS LOW COST, LOW MAINTENANCE MINIMAL TRAINING, LOW ENERGY...

CONSTRAINTS: 7 HOURS TO WATER 500 TREES
 MUST BE GRAVITY FED/NO PUMP
 TOWER STRUCTURE = \$1,000/VERT. FT.
 TOTAL TOWER BUDGET = \$45,000
 TERRAIN SLOPES 1° TOWARD TOWER

MOTOR & PUMP TO FILL TANK IS SEPARATE JOB.

SPECIFICATIONS: TANK CAPACITY = 500 GAL. MIN.
TOWER & TANK HEIGHT = ?
 HOSE LENGTH = 500 m
HOSE DIA. = ?

REVISION TO SPECS AFTER OPTIMIZATION: SEE PAGES 10 – 13.

HOSE DIA. = $\frac{3}{4}$ "

TOWER & TANK HEIGHT = $h_{\min} + (h=(500) \tan(1^\circ) + \text{TANK})$
54.44' = 0.32' + 28.65' + 25.47'

DATE:

WITNESS:

ACTIVITY: SEARCH

EXISTING SOLUTION COMPONENTS:

HOSE: 1/2" I.D. \$0.50/M
 3/4" I.D. \$1.00/M
 1" I.D. \$10.00/M

PIPE: PIPE & MANIFOLD SYSTEM TO DISTRIBUTE WATER =
 \$1.00/m²

TOWER STRUCTURE: WELDED STRUCTURAL PIPE =
 \$1,000/VERT. FT.

TANK: WELDED STEEL SHEET; @ SALVAGE = \$200/VERT. FT.

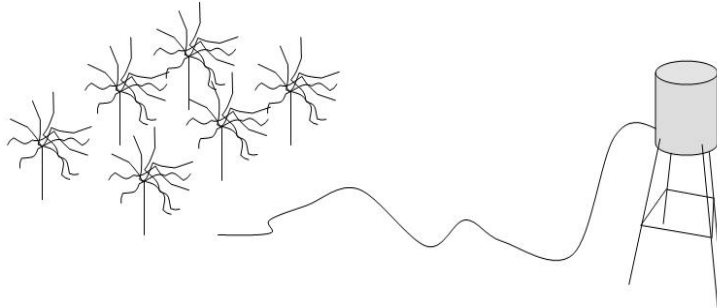
DATE:

WITNESS:

ACTIVITY: DEVELOP DESIGNS

BRAINSTORM ALTERNATIVE SOLUTIONS

DESIGN A: TOWER, TANK, & HOSE ONLY

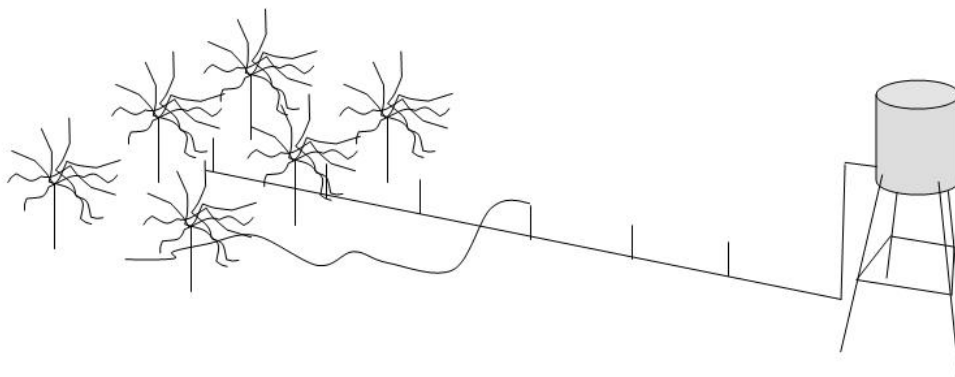


DESIGN A1: 1/2" HOSE

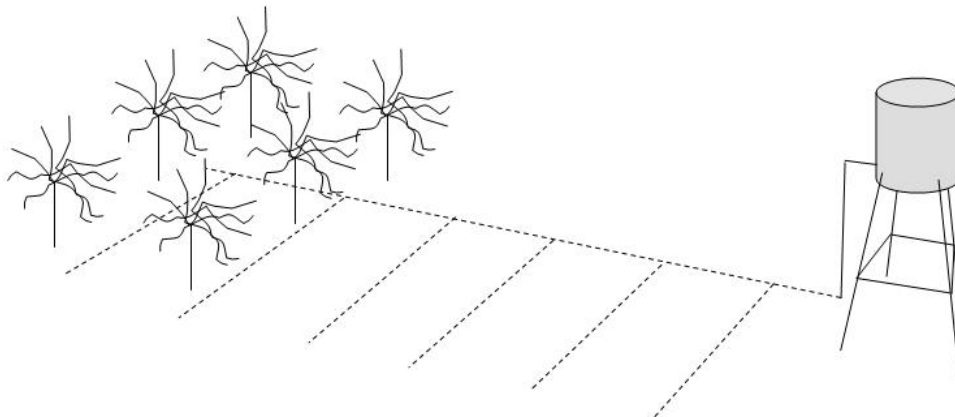
DESIGN A2: 3/4" HOSE

DESIGN A3: 1" HOSE

DESIGN B: TOWER, TANK, & PIPE MANIFOLD W/ ROUTED PLUMBING TO HOSES



DESIGN C: SPRINKLER HEADS DISPERSED THROUGH FIELD



DATE:

WITNESS:

ACTIVITY: DEVELOP DESIGNS

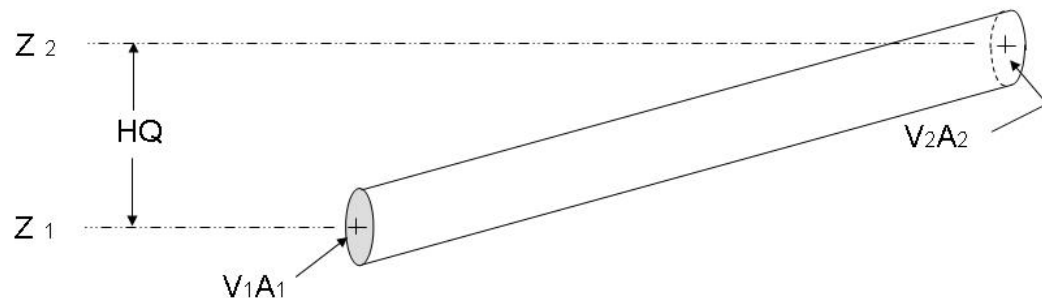
MUST GET ENOUGH WATER TO FLOW IN 7 HRS. AT LOWEST COST

DESIGN A:

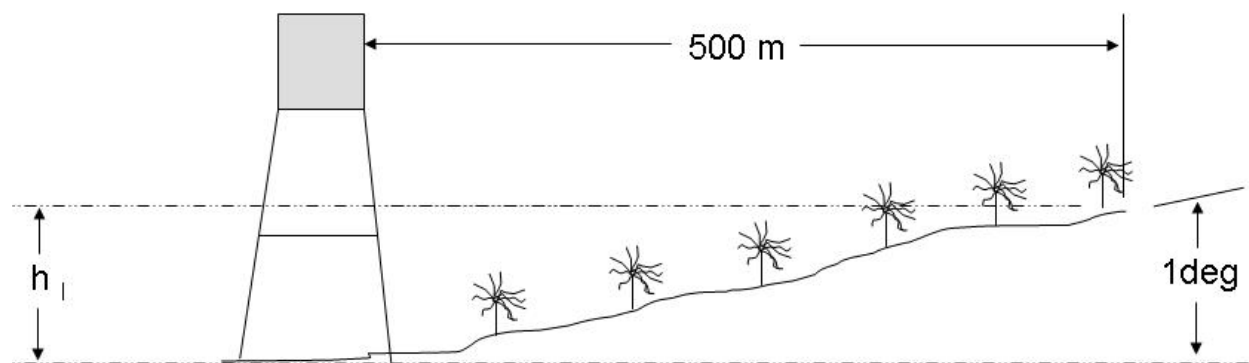
GIVEN: IN A PERFECT SYSTEM, FLOW RATE BY VOLUME (Q) IS EQUAL AT ANY 2 POINTS (1,2) SO LONG AS THE CROSS SECTIONAL AREA (A) IS THE SAME AT BOTH POINTS ($A_1 = A_2$). THIS ALSO MEANS THAT THE AVERAGE VELOCITY (V) IS EQUAL AT POINTS 1 & 2 ($V_1 = V_2 = V_0$)

$$\therefore Q = A_1V_1 = A_2V_2$$

GIVEN: THE DIFFERENCE IN THE HEIGHT OF THE 2 POINTS (Z) IS THE "HEAD" OR HYDRAULIC GRADIENT ($HG = Z_2 - Z_1$)



HEIGHT CONSUMED BY BACK SLOPE (h_i)



$$h_i = 500\text{m} \times \tan(1^\circ) = 8.73\text{m} \text{ or } \underline{28.65 \text{ ft.}}$$

DATE:

WITNESS:

ACTIVITY: DEVELOP DESIGNS

ACCOUNT FOR TIME WHEN NOT WATERING & MOVING FROM TREE TO TREE: ESTIMATE = 2 HRS.

7 HRS. – 2 HRS. = 5 HRS. OF FLOW

TIME IN SEC. = 5 HRS. x 60^{MIN}/_{HR} x 60^S/_{MIN} = 18,000 s

NEEDED FLOW RATE: Q = 500 GAL./18,000 s

$$Q = \underline{.028 \text{ GALS./s}}$$

CONVERT GAL. TO CUBIC FT.

CONVERSION FACTOR = .13368 X 500 GAL = 66.84 ft³

$$Q = 66.84 \text{ ft}^3/18,000 \text{ s}$$

$$Q = \underline{.0037 \text{ ft}^3/\text{s}}$$

CROSS SECTIONAL AREA OF HOSE: = (πr^2)

HOSE SIZE	R	R ²	π^*	CROSS SECTIONAL AREA
1/8" I.D. = .125	.0625	.0039	3.14	**0.012246 in ² = .000085 ft ² **
1/4" I.D. = .25	.125	.0156	3.14	.0489 in ² = .00034 ft ²
1/2" I.D. = .5	.25	.0625	3.14	.19625 in ² = .0014 ft ²
3/4" I.D. = .75	.375	.141	3.14	.44274 in ² = .0031 ft ²
1" I.D. = 1.0	.5	.25	3.14	.785 in ² = .00545 ft ²

* π = 3.14

**CONVERT in² TO ft² = X^X.

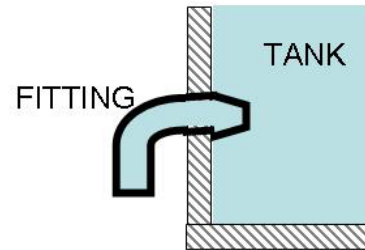
DATE:

WITNESS:

ACTIVITY: DEVELOP DESIGNS

COEFFICIENT OF VELOCITY (C_v) = .98

(C_v DESCRIBES FLOW THRU. FITTING)



IGNORING FRICTION

REQUIRED HEAD (h_w) PER HOSE DIA.: $h_w = V_0^2 / 2gC_v^2$

$$V_0 = Q/A \quad 2gC_v^2 = (2)(32.17)(.961) = (64.34)(.961) = 61.8$$

HOSE	$Qft^3/s / Aft^2$	=	V_0	$V_0^2 / 2gC_v^2$	=	H_w
1/8"	.0037 / .000085	=	43.53	1894.9 / 61.8	=	30.66 ft.
1/4"	.0037 / .0034	=	10.88	118.4 / 61.8	=	1.9 ft.
1/2"	.0037 / .0014	=	2.64	6.9 / 61.8	=	.111 ft.
3/4"	.0037 / .0031	=	1.19	1.4 / 61.8	=	.022 ft.
1"	.0037 / .00545	=	.679	.46 / 61.8	=	.007 ft.

HEAD LOSS DUE TO FRICTION (h_f) & TOTAL HEAD (h_{min})

$$h_f = f(L_e/D \times V_0^2/2g) = f \times f_{tube} = f(L_e/D \times h_w)$$

f IN CHART BELOW IS GIVEN.

HOSE	$f \times (L_e/D \times h_w)$	=	$h_f + h_w$	=	H_{min}
1/8"	.014 x (4000 x 30.66)	=	1716.96 + 30.66	=	1747.62 ft.
1/4"	.016 (2000 x 1.9)	=	60.8 + 1.9	=	62.7 ft.
1/2"	.018 (1000 x .111)	=	1.998 + .111	=	2.1 ft.
3/4"	.02 (666.6 x .022)	=	.293 + .022	=	.032 ft.
1"	.021 (500 x .007)	=	.0735 + .007	=	.08 ft.

* L_e = HOSE LENGTH = 500m D = HOSE DIA.

DATE:

WITNESS:

ACTIVITY: ANALYSIS OF ALTERNATIVES

PREDICTIVE ANALYSIS: 5 HR. WATERING TIME

FLOW RATE AS WATER LEVEL DROPS

$$\text{TIME} = \frac{2A_t (\sqrt{h_1} - \sqrt{h_2})}{C_d a_0 \sqrt{2g}}$$

TANK DIM.

DIA. = 5 ft.

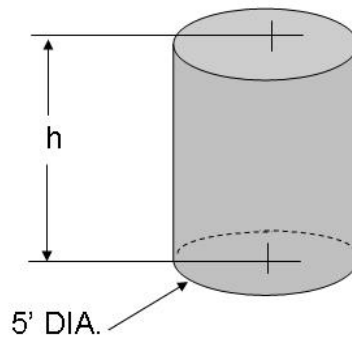
R = 2.5 ft.

TANK VOLUME = $\pi r^2 h$

HEIGHT (h) = 25.47 ft.

$v = (3.14)(6.25)(25.47)$

$v = 500g.$



$A_t =$ CROSS SECTIONAL AREA OF TANK = $\pi r^2 = 78.5 \text{ ft}^2$

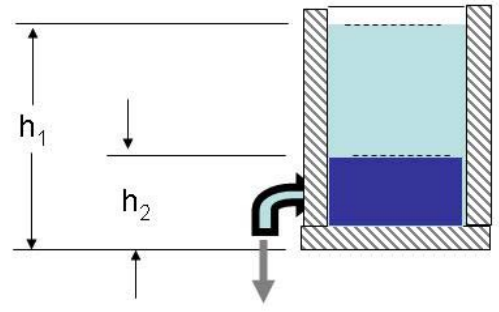
$h_1 =$ 25.48 ft.

$h_2 =$ 1 ft.

$A_o =$ CROSS SECTIONAL AREA OF HOSE (ft²)

$C_d =$ FLOW COEF. OF FITTING = .97

$g =$ ACCEL. GRAVITY = 32.17



1/4" HOSE:

$A_o = .0034$

$$\text{TIME} = \frac{2A_t (\sqrt{25.48} - \sqrt{1})}{(.97)(.0034)\sqrt{(2)32.17}} = \frac{635.85}{.0026}$$

TIME = 244557s

TIME = **67 hrs.**

DATE:

WITNESS:

ACTIVITY: ANALYSIS OF ALTERNATIVES**PREDICTIVE ANALYSIS:**

$$\frac{\mathbf{1/2'' \text{ HOSE}}}{A_0 = .0014} \quad \text{TIME} = \frac{635.85}{(.97)(.0014)(8.02)} = 63585 \text{ s}$$

$$\text{TIME} = \mathbf{17.66 \text{ Hrs}}$$

$$\frac{\mathbf{3/4'' \text{ HOSE}}}{A_0 = .0031} \quad \text{TIME} = \frac{635.85}{(.97)(.0031)(8.02)} = 26493 \text{ S}$$

$$\text{TIME} = \mathbf{7.3 \text{ HRS}}$$

$$\frac{\mathbf{1'' \text{ HOSE}}}{A_0 = .00545} \quad \text{TIME} = \frac{635.85}{(.97)(.00545)(8.02)} = 15193 \text{ s}$$

$$\text{TIME} = \mathbf{4.2 \text{ hrs}}$$

DATE:

WITNESS:

ACTIVITY: DECISION

OPTIMIZE FOR COST DESIGNS A1, A2, A3

TOWER: (28.65 ft + .32 ft) = 28.97 ft. x \$1,000 = \$28970

DESIGN A3: HOSE, 1": \$10/m x 500m = \$5,000

DESIGN A3: HOSE, 3/4": \$1/m x 500m = \$500

DESIGN A1: HOSE, 1/2": \$.50/M X 500M = \$250

TANK: \$200/vert. ft. x 25.48 ft. = \$5096

IMPORTANCE OF CRITERIA (WEIGHT)

COST = 50%

TIME = 35%

EASY USE = 10%

MAINTENANCE = 5%

RATING = 1 TO 10

DESIGNS B & C ARE OUT: HIGH COST & HIGH MAINTENANCE

DECISION MATRIX

CRITERIA	WEIGHT	DESIGN A1	DESIGN A2	DESIGN A3
COST	50 x R	R = 9 450	R = 7 350	R = 2 100
TIME	35 x R	R = 2 70	R = 7 245	R = 9 315
EASE	10 x R	R = 8 80	R = 7 70	R = 6 60
MAINTENANCE	5 x R	R = 9 45	R = 9 45	R = 9 45
TOTAL	100	Σ = 645	Σ = 710	Σ = 520

DESIGN A2 IS BEST W/ SOME TRADE OFF.

DATE:

WITNESS:

ACTIVITY: TEST & VERIFY PROTOTYPESCALE MODEL TO 1:100 SCALE (DESIGN A2)500 TREES REDUCES TO 5 TREES500G REDUCES TO 5G

$$\begin{aligned} \text{TOWER HEIGHT} &= h_{\min} + \text{HEIGHT OF SLOPE} \\ &= 54.44' \text{ REDUCES TO } 5.44' \end{aligned}$$

$$\begin{aligned} \text{IF } 12''/10 &= 1.2'' \\ \text{THEN } 1.2'' &= .1' \end{aligned} \qquad 1.2'' \times 5.4 = 6.48'' = \underline{\underline{6 \frac{1}{2}''}}$$

$$\begin{aligned} \text{TIME} = 7.3 \text{ HRS.} / 100 &= .073 \text{ HRS.} \times 60 = 4.38 \text{ min} \\ 4.38 \text{ min} \times 60 &= \underline{\underline{262.8 \text{ sec}}} \text{ TOTAL} \end{aligned}$$

$$\begin{aligned} \text{GAL./TREE} &= 1\text{G}/100 = 1/100 \text{ g} = ? \text{ oz.} \\ \text{CONVERSION FACTOR} &= 153.721 \\ &= .01\text{G} \times 153.721 = \underline{\underline{1.5 \text{ oz.}}} \end{aligned}$$

HOSE LENGTH REDUCES TO 5m.**FILL CUP TO 7.5 OZ. (5 TREES x 1.5 OZ.)****IN 260s.**USE 5 GAL. BUCKET W/ h_{\min} @ 6 $\frac{1}{2}$ ''

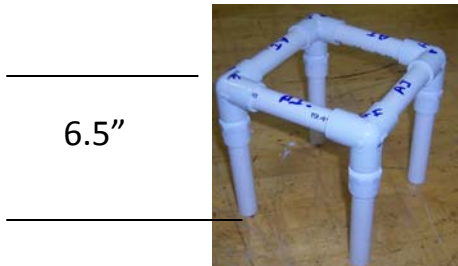
HOSE: SMALLEST POSSIBLE
(CANNOT REALLY SCALE HOSE @ 1:100)

DATE:

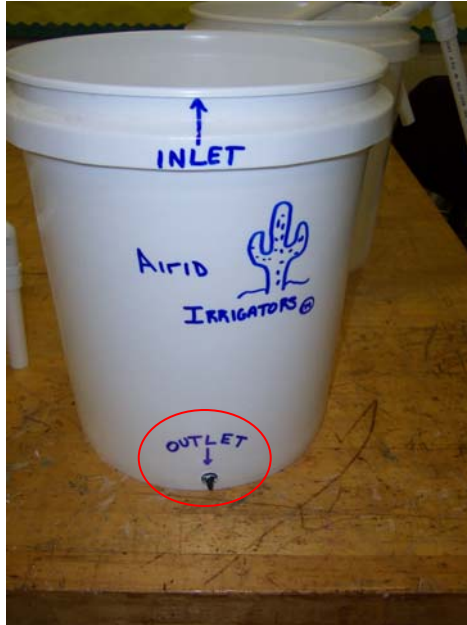
WITNESS:

ACTIVITY: TEST & VERIFY PROTOTYPE

MAKE TOWER W/ PVC PIPE & FITTINGS & TUBING



TOWER STRUCTURE



TANK



SUPPLIES

DATE:

WITNESS:

ACTIVITY: COMMUNICATION PLAN

EXPLAIN TO COMMUNITY: CRITERIA
CONSTRAINTS
SPECIFICATIONS
DECISION MATRIX
TRADE-OFFS

DATE:

WITNESS: